



Corrosion Inhibitors In Concrete

M Raupach, B Elsener, R Polder, J Mietz



Corrosion Inhibitors In Concrete

Corrosion Inhibitors for Steel in Concrete Bernhard Elsener, 2001 The use of inhibitors for rehabilitation of reinforced concrete structures is a new field of application and this new volume provides a State of the Art Report on this subject Corrosion of steel in concrete is one of the major problems for infrastructure such as bridges tunnels housing etc since it leads to spalling of the concrete and loss in cross section of the steel that may cause structural and safety problems The steel in concrete generally resists corrosion as a result of a passive layer that develops on the metal surface in the alkaline environment of the concrete Corrosion can occur if these conditions are disturbed for example in the presence of chlorides or with carbonation of concrete Traditional repair methods consist in removing the deteriorated concrete and replacing it but these can be laborious noisy and very costly To avoid these disadvantages new methods have been developed in recent years These include electrochemical procedures and increasingly the use of inhibitors The use of inhibitors for rehabilitation of reinforced concrete structures is a new field of application and this new volume provides a State of the Art Report on this subject The report under the editorship of Prof Bernhard Elsener was prepared by a Task Group of the EFC Working Party on Corrosion of Reinforcement in Concrete In a literature review it describes inorganic and organic chemicals that have been proposed and examined as well as the commercial corrosion inhibitors that are available on the market Protection mechanism and possible effects of inhibitors on concrete properties are described Practical experience with inhibitors for steel in concrete and the long term effectiveness are considered The various test methods for evaluating the behaviour of the inhibitors are described and critically assessed In a rapidly evolving field this State of the Art Report based mainly on independent not commercial literature will be of value to corrosion engineers and civil engineers concerned with maintenance and repair of reinforced concrete structures

Corrosion of Reinforcement in Concrete M Raupach, B Elsener, R Polder, J Mietz, 2014-01-23 Given the widespread use of reinforced concrete in infrastructure understanding the corrosion of this material is of major importance As a result there has been a wealth of research into catalysts inhibitors and effective means of monitoring the rate of corrosion Corrosion of reinforcement in concrete mechanisms monitoring inhibitors and rehabilitation techniques summarises some of the most significant research and its implications The book begins by reviewing findings from various experiments designed to test the corrosion rate of metals induced by a range of factors Later chapters discuss techniques for monitoring and testing for corrosion The book concludes by assessing important methods of prevention including corrosion inhibitors protective coatings and electrochemical methods for protection together with rehabilitation procedures for susceptible structures Filled with practical examples and written by a distinguished team of international contributors Corrosion of reinforcement in concrete mechanisms monitoring inhibitors and rehabilitation techniques is an essential reference for civil engineers using reinforced concrete Summarises research into catalysts inhibitors and effective means of monitoring the rate of corrosion Concludes by assessing important methods of prevention

Corrosion Inhibitors in Concrete , 2002 The overall objective of this work in progress is to assess the effectiveness of corrosion inhibitors for steel in concrete Three commercially available inhibitors DCI S calcium nitrite based and FerroGard 901 and Rheocrete 222 both based on organic compounds were selected for detailed examination To determine the amount of inhibitor remaining in concrete an accurate method to analyze for calcium nitrite was developed and analyses for the other two inhibitors are being explored The ability of calcium nitrite to stay in place was examined by laboratory experiments of inhibitor diffusion in concrete and by examination of available concrete samples exposed for long times to the outdoors environment

Long-term Performance of Corrosion Inhibitors Used in Repair of Reinforced Concrete Bridge Components Moavin Islam,2003 The primary objective of the project was to determine the effectiveness of cathodic protection electrochemical chloride extraction and corrosion inhibitor treatment systems installed during the SHRP effort through the long term evaluation of 32 field test sites and a number of laboratory concrete slab specimens The FHWA program required monitoring the long term performance of corrosion inhibitor treatments on selected components of four bridges that were treated and evaluated under SHRP C 103 Three evaluations over a period of 5 years were conducted on structures located in Minnesota New York and Pennsylvania and two evaluations were conducted on a structure in Washington State An analysis of the results concluded that neither of the corrosion inhibitors evaluated in this study using the specified repairs and exposed to the specific environments provided any corrosion inhibiting benefit Shrinkage cracking plagued repairs at all test sites except for the Washington site

Corrosion Inhibitors, Principles and Recent Applications Mahmood Aliofkhaezrai,2018-04-04 To protect metals or alloys from corrosion some methods can be used such as isolating the structure from the aggressive media or compensating the loss of electrons from the corroded structure The use of corrosion inhibitors may include organic and inorganic compounds that adsorb on the metallic structure to isolate it from its surrounding media to decrease oxidation reduction processes This book collects new developments about corrosion inhibitors and their recent applications

Field Evaluation of Corrosion Inhibitors for Concrete Michael M. Sprinkel,1998 One hundred and fifty six exposure slabs have been constructed with and without a variety of combinations of corrosion inhibiting admixtures and topically applied inhibitors To accelerate corrosion one hundred and thirty six of the slabs were constructed with concrete that surrounded the top mat of reinforcement with chloride contents of 3 6 10 and 15 lb yd³ 1 8 3 5 5 9 and 8 9 kg m³ This paper presents the results from measurements made on the slabs in May 1998 after approximately 1 year of exposure The measurements show that as the chloride ion content in the slabs increases the macrocell current macrocell potential half cell potential and rate of corrosion increase and the resistance decreases Macrocell currents exceed 10 uA indicating corrosion activity in slabs cast with chloride in the concrete except those with 3 lb yd³ 1 8 kg m³ of chloride that were overlaid and patched or patched Measurements taken to determine the rate of corrosion indicate high moderate low and passive states of corrosion in 63 22 12 and 3 percent respectively of the slabs The measurements also show no significant difference between the slabs repaired with and without corrosion inhibitor admixtures and topical treatments Slabs repaired with 7% silica fume showed half cell potentials that were less negative than those repaired without silica fume

Corrosion Inhibitors in Concrete Laura J. Buckley,J. D. Scantlebury,University of Manchester Institute of Science and Technology. Corrosion and Protection Centre,2004

An Evaluation of New Inhibitors for Rebar Corrosion in Concrete Brian D. Chambers,2003 The corrosion of reinforcing steel in concrete is estimated to affect more than 50% of the 575 000 bridges in the United States One approach to mitigating this problem is to use corrosion inhibitive compounds admixed into the concrete paste This study sought to examine the corrosion inhibition performance of a series of compounds admixed into high quality concrete and to delineate the effects of these compounds on the concrete with regard to the corrosion process A series of eight compounds were admixed into Type A4 concrete The compounds tested were aminoethylethanolamine aminothiophenol di sodium Beta glycerophosphate calcium nitrite di n butyl sulfoxide lithium nitrate sodium metasilicate and nitrilotriphosphonic acid Concrete blocks were cast into which were placed 0 009 in diameter 1040 steel wires The corrosion rate was assessed via a resistance change measurement RCM of these wires over time using a temperature corrected four point resistance measurement The time to open circuit for the wires was also monitored RCM was compared to 1 electrochemical impedance spectroscopy results of tests conducted in a simulated pore solution and 2 chloride permeability measurements of the concrete as per ASTM C 1202 The effect of the admixtures on the compressive strength and density of the concrete was also assessed RCM and time to open circuit results showed that four test inhibitors had equal or better corrosion prevention at 2 years of testing compared to a widely used commercial mix DCI These test inhibitors included di sodium Beta glycerophosphate 0 283 mol cu ft and 0 815 mol cu ft aminoethylethanolamine 0 815 mol cu ft lithium nitrate 0 815 mol cu ft and sodium metasilicate 0 815 mol cu ft After 100 weeks 33% to 44% of the wires were active in concrete admixed with these test compounds whereas only 25% of the wires were active in concrete admixed with DCI This research has also shown that the performance of a corrosion inhibitor in high quality concrete is a function of numerous interrelated factors that are not predicted from any single laboratory test These tests provide promising results for alternative inhibitive admixtures for standard Type A4 concrete It is recommended that additional tests be conducted on concrete mixtures containing slag and fly ash using multiple concentrations of the four most promising inhibitors Further testing may lead to the implementation of a better corrosion inhibiting admixture thus increasing the service life of bridges

Field Evaluation of Corrosion Inhibitors for Concrete Michael M. Sprinkel,1999 Four bridge decks were overlaid and patched and one bridge pier was patched using concrete with and without corrosion inhibiting admixtures Some concrete surfaces received topically applied corrosion inhibiting treatments prior to placement of the concrete The repairs were successfully completed and the initial condition of the repairs is good Corrosion probes were installed in many of the repairs and measurements are being made each quarter to determine macrocell current macrocell potential and resistance The probe indicates that corrosion is occurring in repairs done with and without corrosion inhibiting treatments No conclusions can be drawn at this time and the study will continue for a total of 5 years

Corrosion in Concrete ,2022-02-23

Efficiency of Corrosion Inhibitors Used for Concrete Structures in Aggressive Environment Ahmed Elshami,Université de Nantes. Faculté des sciences et des techniques,2012

Corrosion in Reinforced Concrete Structures H Böhni, 2005-01-20 Reinforced concrete has the potential to be very durable and capable of withstanding a variety of adverse environmental conditions However failures in the structures do still occur as a result of premature reinforcement corrosion In this authoritative book the fundamental aspects of this complex process are analysed focusing on corrosion of the reinforcing steel and looking particularly at new scientific and technological developments Monitoring techniques including the newly developed online monitoring are examined as well as the numerical methods used to simulate corrosion and perform parameter studies The influence of composition and microstructure of concrete on corrosion behaviour is explored The second half of the book which deals with corrosion prevention methods starts with a discussion on stainless steels as reinforcement materials There are comprehensive reviews of the use of surface treatments and coatings of the application of corrosion inhibitors and of the application of electrochemical techniques In each case the necessary scientific fundamentals are explained and practical instances of use are looked at This is an invaluable guide for engineers materials scientists and researchers in the field of structural concrete Fundamental aspects of corrosion in concrete are analysed in detail Explores how to minimise the effects of corrosion in concrete Invaluable guide for engineers materials scientists and researchers in the field of structural concrete

Corrosion of Steel in Concrete Luca Bertolini, Bernhard Elsener, Pietro Pedferri, Elena Redaelli, Rob B. Polder, 2013-02-26 Steel reinforced concrete is used ubiquitously as a building material due to its unique combination of the high compressive strength of concrete and the high tensile strength of steel Therefore reinforced concrete is an ideal composite material that is used for a wide range of applications in structural engineering such as buildings bridges tunnels harbor quays foundations tanks and pipes To ensure durability of these structures however measures must be taken to prevent diagnose and if necessary repair damage to the material especially due to corrosion of the steel reinforcement The book examines the different aspects of corrosion of steel in concrete starting from basic and essential mechanisms of the phenomenon moving up to practical consequences for designers contractors and owners both for new and existing reinforced and prestressed concrete structures It covers general aspects of corrosion and protection of reinforcement forms of attack in the presence of carbonation and chlorides problems of hydrogen embrittlement as well as techniques of diagnosis monitoring and repair This second edition updates the contents with recent findings on the different topics considered and bibliographic references with particular attention to recent European standards This book is a self contained treatment for civil and construction engineers material scientists advanced students and architects concerned with the design and maintenance of reinforced concrete structures Readers will benefit from the knowledge tools and methods needed to understand corrosion in reinforced concrete and how to prevent it or keep it within acceptable limits

Sustainable Construction and Building Materials Bibhuti Bhusan Das, Narayanan Neithalath, 2018-12-30 This book presents select proceedings of the International Conference on Sustainable Construction and Building Materials ICSCBM 2018 and examines a range of durable energy efficient and next generation construction and building materials produced from industrial wastes and byproducts The topics covered include alternative eco friendly construction and building materials next generation concretes energy efficiency in construction and sustainability in construction project management The book also discusses various properties and performance attributes of modern age concretes including their durability workability and carbon footprint As such it offers a valuable reference for beginners researchers and professionals interested in sustainable construction and allied fields

Corrosion Protection Performance of Corrosion Inhibitors and Epoxy-coated Reinforcing Steel in a Simulated Concrete Pore Water Solution

Wioleta A. Pyć,1998 We used a simulated concrete pore water solution to evaluate the corrosion protection performance of concrete corrosion inhibiting admixtures and epoxy coated reinforcing bars ECR We evaluated three commercial corrosion inhibitors ECR from three coaters removed from job sites one ECR shipped directly from the coater s plant and one ECR removed from a job site plus a corrosion inhibitor The corrosion inhibitors were calcium nitrite an aqueous mixture of esters and amines and a mixture of alcohol and amine Corrosion protection performance was based on the amount of visually observed corroded surface area For bare steel tested with and without corrosion inhibitors corrosion increased with increasing chloride concentration and specimens saturated with oxygen were more corroded than specimens saturated with breathing air The amount of corrosion over the 90 day test period was controlled by the amount of oxygen in solution at the higher chloride concentrations The ester amine and alcohol amine did not inhibit corrosion Calcium nitrite inhibited corrosion at all levels of chloride concentration For ECR corrosion occurred both at sites where the coating was damaged and underneath the coating Coating debondment was greatest in pore water solutions containing chloride The least coating debondment and corrosion occurred in the solution containing calcium nitrite and the ECR shipped directly from the manufacturer Coating debondment and corrosion of ECR are directly related to the amount of damage as holes mashed dented and cracked areas and holidays The researchers recommend that the developed test method be adopted as a standard test for concrete corrosion inhibitors and that calcium nitrite remain the only concrete corrosion inhibitor approved for use in Virginia

Corrosion Inhibitors in Concrete Richard Gid Powers,2002 The overall objective of this work in progress is to assess the effectiveness of corrosion inhibitors for steel in concrete Three commercially available inhibitors DCI S calcium nitrite based and Ferro Gard 901 and Rheocrete 222 both based on organic compounds were selected for detailed examination To determine the amount of inhibitor remaining in concrete an accurate method to analyze for calcium nitrite was developed and analyses for the other two inhibitors are being explored

Field Evaluation of Corrosion Inhibitors for Concrete Michael M. Sprinkel, Virginia Transportation Research Council, United States. Federal Highway Administration. Office of Infrastructure Research and Development,2003

Corrosion Inhibitors for Concrete B. B. Hope, Ontario. Ministry of Transportation,1995

Performance Evaluation of Corrosion Inhibitors and Galvanized Steel in Concrete Exposure Specimens Jerzy Zemajtis,1999 Corrosion inhibitor admixtures CIA and galvanized reinforcing steel GS are used for the corrosion protection for reinforced concrete bridges The results of a 3 5 year evaluation of exposure specimens containing CIA from three different manufacturers and GS are presented The specimens were built to simulate four exposure conditions typical for concrete bridges located in the coastal region or inland where deicing salts are used The exposure conditions were Horizontal Vertical Tidal and Immersed Zones The specimens were kept inside the laboratory and were exposed to weekly ponding cycles of 6% sodium chloride solution by weight The methods used to assess the condition of the specimens included chloride concentration measurements corrosion potentials and corrosion rates Additionally visual observations were performed for identification of rust stains and cracking on concrete surfaces The results of chloride testing indicate that the amount of chlorides present at the bar level is more than sufficient to initiate corrosion Chloride and rapid permeability data indicate no significant difference either in a rate of chloride ingress or in the diffusion coefficients for concretes with and without CIA Corrosion potentials were the most negative for the Bare Steel BS specimen prepared with the Armatec 2000 corrosion inhibitor and generally indicated a 90% probability of active corrosion Corrosion potentials were similar for the two BS control specimens and the BS specimen prepared with Rheocrete 222 and generally indicated an uncertain probability of corrosion Corrosion potentials were the least negative for the BS specimen prepared with DCI S corrosion inhibitor and generally indicated a 90% probability of no corrosion Rate of corrosion measurements were the highest for the BS control specimens and the one prepared with A2000 and the most recent data suggest corrosion damage in 2 to 10 years Although early rate of corrosion measurements were higher or about the same as for BS control specimens recent measurements were slightly lower for the specimen prepared with Rheocrete 222 and suggest corrosion damage in 10 to 15 years Rate of corrosion measurements were consistently the lowest for the BS specimens prepared with DCI S and indicate corrosion damage is expected in 10 to 15 years The corrosion potential and rate of corrosion data indicate that DCI S is the only CIA evaluated that clearly provides some level of corrosion protection A direct comparison of the GS specimens to the BS specimens is not possible because the measured potential refers to the zinc oxide and not to the steel Nevertheless the potential data agree with the chloride and permeability data as well as with the visual observations and indicate the damaging effect of a high concentration of chloride ions on the GS At low and moderate chloride exposures however GS does provide corrosion protection Recommendations are to continue monitoring until sufficient cracking has occurred in all specimens to provide for making a better estimate of the service lives of CIA and GS used in the construction of concrete bridge components in Virginia The specimens with CIA and one control continuous reinforcement in the legs should be taken to the Hampton Road North Tunnel Island and placed in the brackish water to a depth of the Immersed Zone at low tide for further exposure to chloride The specimens with GS and the other control non continuous reinforcement in the legs should remain in an outdoor exposure in Southwest Virginia like the Civil Engineering Materials Research Laboratory in Blacksburg Virginia

Corrosion Rates of Steel in Concrete Neal Steven Berke,1990

Ignite the flame of optimism with Get Inspired by is motivational masterpiece, **Corrosion Inhibitors In Concrete** . In a downloadable PDF format (Download in PDF: *), this ebook is a beacon of encouragement. Download now and let the words propel you towards a brighter, more motivated tomorrow.

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